

In-Mould-Coating Specification

Produced article:

Designation of foam system:

Foam system: ☐polyether ☐polyester ☐flexible ☐semi-rigid ☐rigid ☐Integral

other types

Blowing agent: ☐ n-Pentan ☐ H₂O

other

Foam procedure: ☐low pressure ☐high pressure ☐RIM/R-RIM

Mould material: ☐steel ☐aluminum ☐epoxy resin others:

Mould temperature:

°C

Do you color your parts with pigment past: ☐ yes ☐ no

Name of the Material:

Lacquer system: ☐H₂O ☐solvent based ☐no preference

☐1K

☐2K

☐no preference

Desired pot life:

h

Shore hardness of parts

Possible dry time before the foam injection:

Used release agent (designation):

Type of release agent: ☐H₂O ☐solvent based others:

Supplier:

Name/designation of release agent:

Color(s) of the IMC:

Special requirements of the In Mould Coating:

Parts are used for: ☐interior ☐exterior

IMC is used for: ☐final coating ☐as a primer

other:

Approximate yearly consumption (per color):

Further information you would like to share with us :